## Motor choice guideline

## MOTOR TYPE

Version:

Voltage:

Type:
( only for AC)
$D C=$ direct current
AC = alternate current
PD = Special motorflange (provide drawing)
$\mathrm{DC}=\mathrm{V} 12 / \mathrm{V} 24$
AC = Standard voltege table
MT = Multivoltage
T = 3-phase
M = 1-phase
AT = 3-phase with brake
AM =1-phase with brake

Size:
AC: IEC 50/56/63/71/80/90/100/112/132
Pole:
AC: 2 / 4 / 6

| Standard voltege table |  |  |
| :---: | :---: | :---: |
| [V] [Hz] <br> Rated Voltage: |  | $[\mathrm{V}][\mathrm{Hz}]$ <br> Usable voltages |
| $230 / 400 / 50$ | $277 / 480 / 60$ | $240 / 415 / 50-220 / 380 / 50-265 / 460 / 60-255 / 440 / 60$ |
| $190 / 330 / 50$ | $220 / 380 / 60$ | $200 / 346 / 60-208 / 360 / 60-230 / 400 / 60$ |
| $208 / 360 / 50$ | $254 / 440 / 60$ | $200 / 346 / 50-240 / 415 / 60$ |
| $400 / 690 / 50$ | $480 / 830 / 60$ | $380 / 660 / 50-415 / 717 / 50$ |

AC MOTOR OPTIONS

Motorflange type:
Service rate:
Insulation class:

Protection Degree:

IEC56B14 / IEC63B14 / IEC71B14 / IEC80 B14 / IEC90 B14 / IEC100/112 B14
S3 30\%
$\mathrm{F}=$ standard (leave blank)
Advise only if different than "F"
IP54 ( leave blank)
IP65
TP = tropicalization
OTHER = advise
NONE = leave blank

Motor connections



74
052015

## ACCESSORIES AND OPTIONS

## Brake:

Options:
FECC DC brake negative action (standard)
Power Supply
$230 \mathrm{~V} \pm 10 \% 50 / 60 \mathrm{~Hz}$ AC side inside the brake. The brake is powered directly from the power supply of the motor (standard)
Motors with separated brake power supply and tensions in the range ( $24-205 \mathrm{Vdc}$ ) can be available on request.
In this case the brake needs a separated power supply from the motor and its code becomes FECC-AS-24 Vdc

FECA = AC brake
Power Supply
$230 / 400 \mathrm{~V} \pm 10 \% 50 / 60 \mathrm{~Hz}$. The brake is powered directly from the power supply of the motor. Motors with separated brake power supply and tensions in the range ( $24-690 \mathrm{Vac}-50 / 60 \mathrm{~Hz}$ ) can be available on request.
In this case the brake needs a separated power supply from the motor and its code becomes FECA-AS-230 Vac 50 HZ

Separate brake power supply:
Achieved by means of an auxiliary terminal board, with fixed brake coil terminals, located inside the motor terminal box

Nb : On all motors equipped with inverters the brake must always have a separate power supply.

NO BRAKE = leave blank

LS = hand release lever (leave blank)
NOTE: not available for motor IEC 50 IEC 56
$A B=2$ 'shaft
OTHER = advise
NONE = leave blank

## HOUSING PROTECTION LEVEL (IPCode)

Example: IP65
MecVel standard products are equipped with IP54 or IP65
Second digit Protection against liquids

The tables shown in this page are from IEC EN 60529 (CEI 70-1) standards

## ACCESSORIES AND OPTIONS

## Electric / Electronic

Stroke Control Devices
Actuators can host different stroke control systems: simple micro-switches (mechanical or magnetic) able to provide a signal to handle motor supply (ON-OFF operation), or electronic devices for servo-mechanisms.

All wiring operations of actuator (motor and stroke control devices) must be done with power switched off. If not, both operator and actuator are at risk.

## LIMIT SWITCHES INTEGRATED IN TO COVERTUBE (ONLY FOR ALI1 AND ALI1-P MODEL)

This model is equipped with two limit switches (featuring one contact each). A version with a third limit switch, central positioning, is available.
Intermediate position changes according to push-rod moving direction.Tuning is adjusted by turning screws on actuator header. Each clock wise turn of the screw allows the micro switch to go 0.7 mm . forth, towards the header itself.
Look at the drawing to see how it works; letters have following meaning:
A-F = Front I =Intermediate $\mathrm{P}-\mathrm{B}=$ Back
Minimum stroke setting


| Vac Max. El. Ratings |  |  |
| :---: | :---: | :---: |
| Voltage <br> Vac | Resistive load <br> A | Inductive load <br> 125 |
| 250 | 5 | A |
|  | 5 | 2 |


| Vdc Max. El. Ratings |  |  |
| :---: | :---: | :---: |
| Voltage <br> Vdc (up to) | Resistive load | Inductive load |
| 30 | A | A |
| 50 | 5 | 3 |
|  | 1 | 1 |

Limit Switches Features

- Housing: Glass fibre reinforce PA66
- Mechanism: Snap-action coil spring mechanism with stainless steel spring. Change over, normally-closed / normally-open

- Mechanical life: $5 \times 10^{6}$ cycle minimum (impact free actuation)


## INTEGRATED MECHANICAL LIMIT SWITCHES

Changeover single-contact, cam-actuated micro-switches integrated onto actuator gearbox, getting movement by a small gearing connetted to lead screw.
System is thus protected and compact but its limit lies in long strokes: since the stroke is directly related to cams angle of rotation, with long strokes this device is not able to perform.
Furthermore its stopping precision and repeatability are negatively affected by actuator non-self locking condition.
A potentiometer is also available for some of the gearbox ratios (hence speeds) and limited lengths of the stroke to be controlled.
In case integrated mechanical limit switches are delivered already adjusted, manual rotation of push-rod will cause adjustment loss!

Running against mechanical stop causes serious damages to actuator's mechanical stroke limit device!

|  | Limit switches |  |
| :---: | :---: | :---: |
| Performance | XCF Type | XGG Type ( on request) |
| Voltage | 250 Vac | $230 \mathrm{Vac} / 30 \mathrm{Vdc}$ |
| Resistive load | 10 A | 16 A |
| Motor load | 2 A | 6 A |

## Limit Switches technical features

- Housing: Phoenolic-melamine thermosetting
- Mechanism: Snap-action coil spring mechanism with beryllium / bronze spring. Changeover contact, normally-closed / normally-open.

- Contacts: fine silver
- Terminals: gold flashed
- Mechanical life: $3 \times 10^{5}$ (XGG) cycles minimum (impact free actuation).


## ORDERING KEY REFERENCES

Mechanical limit switches:
2FC1 = 2 Microswitches XCF (standard version)
3FC1 = 3 Microswitches XCF (standard version)
2FC2 $=2$ Micro XGG
3FC2 $=3$ Micro XGG
2FCD1 $=2$ XCF Microswitches diode-wired
3FCD1 $=3$ XCF Microswitches, 2 of them diode-wired
2FCD2 $=2$ XGG Microswitches diode-wired
3FCD2 $=3$ XGG Microswitches, 2 of them diode-wired
(for DC motor only and for loads up to 10A)

## ACCESSORIES AND OPTIONS



3FC2


2FC1/3FC1 Available on ALI2 ALI2-P ALI3 ALI3-P
2FCD/ 3 FCD Available on ALI2 ALI2-P ALI3 ALI3-P ALI4, with 10A max consumption.

2FC2/ 3FC2 Available on ALI4 e ALI5; standard on AV3 ECV9092 EC

## Inductive sensors FCI



FCIC $=$ All-closed inductive switch
FCIA $=$ All-opened inductive switch

| FCI Inductive Limit switches |  |  |  |
| :---: | :---: | :---: | :---: |
| DC voltage | $5 \div 40 \mathrm{Vdc}$ |  |  |
| Temperature range | $25^{\circ} \div 75^{\circ}$ |  |  |
| Protection Level | IP67 |  |  |
| Switch status indicator | YELLOW LED |  |  |

## ORDERING KEY REFERENCES

## Inductive sensors:

$2 \mathrm{FCl}=2$ Sensors $\mathrm{NO}+\mathrm{NC}$

## FCI POSITION



80

## ACCESSORIES AND OPTIONS

## Magnetic limit switches FCM

Magnetic sensors are activated by a magnetic field generated by a magnetic ring fixed to the nut.
These reads are mounted on outer tube with brackets; outer tube shall therefore be built with non-magnetic materials.

The magnetic switches are fixed as shown in the figure, the customer can rotate at will by adjusting the bracket.

Due to the size of the magnetic switches and to the so called switching band generated by the internal magnet the maximum working stroke is reduced by a few millimetres. This switching band width differs according to actuators size.



FCMC = All-closed magnetic switch
FCMA = All-opened magnetic switch
Supplied on ALI2 ALI2-P ALI3 ALI3-P ALI4 e ALI5

|  | FCM magnetic Limit switches |  |
| :---: | :---: | :---: |
| Performance | Type | Type |
|  | Reed NC | Reed NO |
| DC voltage | $3 / 110 \mathrm{~V}$ | $3 / 30 \mathrm{~V}$ |
| AC voltage | $3 / 110 \mathrm{~V}$ | $3 / 30 \mathrm{~V}$ |
| $25^{\circ} \mathrm{C}$ Current | $0,5 \mathrm{~A}$ | $0,1 \mathrm{~A}$ |
| Power | 20 VA | 6 VA |
| Supply cable | PVC $2 \times 0,14 \mathrm{~mm}$ | $\mathrm{PVC} 2 \times 0,14 \mathrm{~mm}$ |
| Cablelenght |  | 2500 mm |
| Protection | IP 67 |  |

## Circuit Reed NC

Circuit with normally closed Reed switch protected by a varistor against overvoltages caused when switching off, with LED indicator.

## Circuit PNP

Circuit with Hall-effect switch and PNP outlet.
Protected against overvoltage spikes and reverse of polarity.
With LED indicator.

## Circuit Reed NO

Circuit with normally open Reed switch protected by a varistor against overvoltages caused when switching off, with LED indicator.

## ORDERING KEY REFERENCES

## Magnetic limit switches:

2FCMO $=2$ Sensors circuit Reed NC (standard version without prior information)

2FCM1 $=2$ Sensors circuit Reed NO
2FCM2 $=2$ Sensors PNP


## INTEGRATED LIMIT SWITCHES AND POTENTIOMETER

## Stroke Control devices Assembly

## Potentiometer

Absolute feedback for actuator position monitoring: it can be installed alone or together with limit switches, so to achieve end positions control also. Potentiometer movement comes from the same gearing of the integrated limit switches therefore is has the same limit: long strokes cannot be controlled. Please refer to each actuator performance table to know max achievable length.
Furthermore potentiometer electric angle cannot always be achieved.

Version with Limitswitches and Poteniometer


## Version with Poteniometer only



Not Supplied on ALI1 e ALI1-P L02 L03.

|  | Spinning potentiometer |
| :---: | :---: |
| Performances | Type (A) |
| Max. angle | $340^{\circ} \pm 3^{\circ}$ |
| Resistance | $1 \mathrm{~K} / 5 \mathrm{~K} / 10 \mathrm{~K}$ (standard) |
| Voltage | MAX 10 V |
| Indipendent linearity | $\pm 2 \%$ |
| Tolerance | $\pm 20 \%$ |
| Temperature coefficient of resistance | $600 \mathrm{ppm} /{ }^{\circ} \mathrm{C}$ |




## ORDERING KEY REFERENCES

## Potentiometers:

POT01A $=1 \mathrm{k} \mathrm{Ohm}$
POT05A $=5 \mathrm{k} \mathrm{Ohm}$
POT10A = 10 k Ohm
(to be adjusted by end-user)

## ACCESSORIES AND OPTIONS

## ENCODER

## Incremental Encoder

An incremental rotative transducer converts spinning movement into digital pulses. It can be installed on actuator, by using a longer worm-screw extension (rotating at the same speed of the motor) and coming out from the gearbox on opposite side of motor, or directly on AC or DC motors.
Its digital output allows for a relative (not absolute) feedback on actuator position, hence, every time machinery is resetted, encoder shall be given the zero position.

Encoder mounted on DC motors(see table below)

| Model | Encoder features | Wiring Diagram |  |  | Type Encoder |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{gathered} \text { ALI1 } \\ \text { ALI1-P } \end{gathered}$ | - Power supply $5 \mathrm{~V} . . . .24 \mathrm{Vdc}$ <br> - PUSH-PULL <br> - 2 channel - 4 ppr square wave <br> - Max output current: 20 mA |  | ROSSO <br> AZZURRO <br> ARANCIO <br> VERDE | RED <br> LIGHT BLUE <br> ORANGE <br> GREEN | See Wiring Diagram Ali1 |
| $\begin{gathered} \text { ALI2 } \\ \text { ALI2-P } \\ \text { ALI3 } \\ \text { ALI3-P } \end{gathered}$ | - Power supply 5 V .... 24 Vdc <br> - NPN open collector <br> - 2 channel - 1 ppr square wave <br> - Max output current: 100 mA |  | MARRONE <br> BIANCO <br> VERDE <br> GIALLO | BROWN <br> WHITE <br> GREEN | E01 |
| L02 | - Power supply 3,8 V....24Vdc <br> - NPN + pull-up resistor 3,9 K $\Omega$ <br> - 1channel 4 ppr square wave <br> - Max output current: 100 mA |  | $\begin{gathered} { }^{+V_{D C}} \\ -\quad \text { out } \\ -\mathrm{ov}_{D C} \end{gathered}$ |  | E10 |
| L03 | - Power supply 3,8 V....24Vdc <br> - NPN + pull-up resistor 1,9 K $\Omega$ <br> - 2 channel 4 ppr square wave <br> - Max output current: 100 mA |  | MARRONE <br> BIANCO <br> VERDE <br> GIALLO | BROWN <br> WHITE <br> GREEN <br> YELLOW | E50 |

## Encoder mounted on AC motors

Bidirectional incremental encoder, with (standard) or without zero-pulse, protection IP54.
Available ppr: 50 / 100 / $200 / 400 / 500 / 512 / 1000 / 1024$ (standard)
Available output circuits: Line Drive 5 Vdc (standard) Push Pull 24 Vdc / Open Collector NPN 10 - 30 Vdc / OpenCollector PNP 10 -30 Vdc.

| Rosso / Red | $\div \mathrm{Vdc}$ |
| :--- | :---: |
| Nero / Black | 0 Vdc |
| Ver de / Green | A |
| Giallo / Yellow | B |
| Blu / Blue | Z |
| Marrone / Brown | -A |
| Arancione / Orange | -B |
| Bianco / White | -Z |



## ORDERING KEY REFERENCES

## Encoder:

only on DC motor)
E01 $=$ NPN 2 channel 1 ppr
(only on AC motor)
E05 = Push Pull 1024 ppr
E06 = Line Drive 1024 ppr (standard)
E07 = Open Collector NPN
E08 $=$ Open Collector PNP
(only on actuator housing)
EOO $=$ Push Pull 2 channels 4 ppr
E09 = Push Pull 1024 ppr
E10 = Line Drive 1024 ppr
E11 = Open Collector NPN
E12 $=$ Open Collector PNP
E13 = Encoder not considered above (according to customer request)

## Only for LO2:

E10= NPN 1 channel 4 ppr

## Only for LO3:

E50= NPN 2 channels 4 ppr

| $\checkmark$ | ${ }^{500}$ | ${ }^{\text {E0 }}$ | ${ }^{\text {eos }}$ | ${ }^{\text {E06 }}$ | ${ }^{\text {E07 }}$ | ${ }^{\text {E08 }}$ | ${ }^{\text {¢o }}$ | E10 | ${ }^{\text {E }}$ | E12 | ${ }^{55}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| All2.d |  | O |  |  |  |  |  |  |  |  |  |
| ${ }_{\text {all } 2 \text { AC }}$ |  |  | O | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  |  |  |  |  |
| All $2 . P^{\text {P }}$ |  | $\bigcirc$ |  |  |  |  |  |  |  |  |  |
| ${ }_{\text {AlB. }}$ |  | $\bigcirc$ |  |  |  |  |  |  |  |  |  |
| ${ }_{\text {alb }}$ |  |  | O | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  |  |  |  |  |
| Al3, $^{\text {P }}$ |  | $\bigcirc$ |  |  |  |  |  |  |  |  |  |
| ${ }^{\text {all }}$ | $\bigcirc$ |  | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  |
| alls | $\bigcirc$ |  | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  |
| Allsp |  |  | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  |  |  |  |  |
| A/3 |  |  | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  |  |  |  |  |
| ECVYo92 |  |  | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  |  |  |  |  |
| ${ }^{102}$ |  |  |  |  |  |  |  | $\bigcirc$ |  |  |  |
| ${ }^{103}$ |  |  |  |  |  |  |  |  |  |  | $\bigcirc$ |
| EC |  |  | O | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  |  |  |  |  |

○ ON REQUEST

## ACCESSORIES AND OPTIONS

## Antirotation device

## Option "L"

The Anti-rotation device avoids push rod spinning around its own axis when travelling: it is essential in case of not guided load. When the anti-rotation device is selected, the front-end is oriented to the rear-end in the assembly phase.
The anti-rotation device is made in different ways depending on actuators model.


## Torque limiter

## Option "S"

It is assembled between motor and gearbox to prevent occasional overload.
Available for DC and AC motors with IEC flange.
As to dimensions contact Technical Department.

Note: Torque limiter reacts at 150-160\% of nominal load.


Torque limiter cannot be used as stroke control device with actuator getting to mechanical end-stops. In this way you will lose the torque limiter setting and get it unuseful

## Shaft on motor opposite side

Option "T"
Available for models ALI4 and ALI5
As to dimensions contact Technical Department.


Shaft on motor opposite side available only on ALI4 and ALI4-F


Shaft on motor opposite side available for ALI5


86

## ACCESSORIES AND OPTIONS

## Safety nut

## Option "G"

The safety nut has been designed to start working only in case of main nut maximum wear. This safety nut is connected to the main bronze nut and travels with it along the stroke.
When the bronze nut is completely worn out, the steel nut starts working on acme screw until it comes to a complete grip to acme screw.
This kind of nut can work in both directionsand that is integral with the load in both compression or traction (pushing / pulling)


## Bellows boot

Option "B"
Bellows boot protects push rods: pharmaceutical and food industries or aggressive environments are typical examples of applications where this option can be required.


## Handwheel and safety-switch unit

## Manual driving

Option allowing actuator driving back in case power supply fails or some other inconvenience occurs. Second shafts on the back of the motors or extended worm-screws coming out from gearbox (see Encoder paragraph) can be manually turned with hand wheels, so to let actuator move without power supply for load disengagement. Gearing ratio and screw pitch determine number of revolutions to be done to run whole actuator's stroke: be aware that this number can be quite high.

Option "P" e"N"

## Only for model EC

With safety limit switch MS
Option "H"
For all model in A.C.
Only for EC model with safety limit switch MS


OPTION N


## Warning!

"Before connecting motor to power supply, you must connect power to safety microswitch positioned on hand wheel : so you can disconnect motor from power supply pressing safety switch and be able to work in safe conditions"


| Dimensions |  |  |  |
| :---: | :---: | :---: | :---: |
| Model | $A$ | $B$ | $C$ |
| ALI2 ALI3 ALI4 ALI5 EC1 EC2 EC3 EC4 | $\phi 150$ | 65 | 44 |
| AV3 ECV9092 EC5 | $\phi 250$ | 90 | 66 |

## ACCESSORIES AND OPTIONS

A manual driving system is available, for emergency situations.
By removing the cap support, movement can be controlled using a screwdriver.

## Option "MM" Mod. ALI1



## Option "MM" Mod. ALI1-P



## Viton seals

## Option "E"

Viton seals are available as a replacement to those of NBR, except models ALI1 and ALI1-P.
For actuators with Option AA ( Steel industry version) Viton seals are included.

## Inox version

## Option "A"

The stainless steel version includes front rear and push rod in stainless steel (X5CrNi18-10)
For AV3, ECV9092 and EC models the push rod is in double chromed
.steel.
Tmax NBR $=110^{\circ} \mathrm{C}$
Tmax Viton $=200^{\circ} \mathrm{C}$

## Low noise Version

## Option "Z"

It'a version with special solutions for noise reduction.

## Protective Painting

## Option "FX"

ANTI-CORROSION coating used on all metals and many other materials also against aggressive agents such extreme sea water, industrial fumes, acid rain, etc. . It also has excellent resistance to impact and abrasion.

## Option "FXC"

CATAPHORESIS is a electro deposition of paint in immersion with current continuous electricalworker. The deposited film confers to the pieces ones elevated characteristic anticorrosive, extending in the time the conservation also of all the parts that are not available with a traditional system to spray.

## Steel industry version <br> Option "AA"

Steel works includes:
Larger limit switches box.
Brass gears and cams.
Metal connectors.


Viton seals.
Mechanical limiter with warning sensor.
Handwheel for manual driving (standard pos.N; optional P and H).
Front end with shock absorber.
For further information contact our technical dept.

## ACCESSORIES AND OPTIONS

## Electronic Devices

## Electronic control cards





Wiring and connector (on request)


## ACCESSORIES AND OPTIONS

| Code | Data | Use | Picture |
| :---: | :---: | :---: | :---: |
| Housings bulkead mounting right angle from 3 pin + ground to 16 pin + ground IP 66 (Es. CC010.0304 4pins) | From $0.5 \mathrm{~mm}^{2}$ to $2.5 \mathrm{~mm}^{2}$ <br> Max 10 A on the section $2.5 \mathrm{~mm}^{2}$ | Encoder, microswitch and motor wiring |  |
| CC010.0309 <br> Metal Housing, orizzontal input for 10 pins+ ground IP 66 | From $0.5 \mathrm{~mm}^{2}$ to $2.5 \mathrm{~mm}^{2}$ <br> Max 10 A on the section $2.5 \mathrm{~mm}^{2}$ | Encoder, microswitch and motor wiring. |  |
| ```CC010.0316 Female Connector Molex 4 pin round PG9``` | 0,16 mmq Max 4A | Encoder wiring |  |

## Transformers



## Swivelling shafts holder.

SP---

To mount actuators series EC, four sizes of shaft holders
Code

## ACCESSORIES AND OPTIONS

Code $\quad$ Description

## Bracket for front and rear ends

## SAA---

To mount actuators having rear connection P1 / P2 and front head A1 and A4 the brackets are available for 3 series (ALI2 / ALI3 / ALI4 / ALI5)

| Code | Description | Dimensions |  |
| :---: | :---: | :---: | :---: |
| SAA0002 | Asymmetric bracket for front and rear ends ALI2 |  |  |
| SAA0003 | Asymmetric bracket for front and rear ends ALI3 |  |  |

## ACCESSORIES AND OPTIONS

| Code | Description | Dimensions |  |
| :---: | :---: | :---: | :---: |
| SAA0004 | Asymmetric bracket for front and rear ends ALI4 |  |  |
| SAA0005 | Asymmetric bracket for front and rear ends ALI5 |  |  |

